

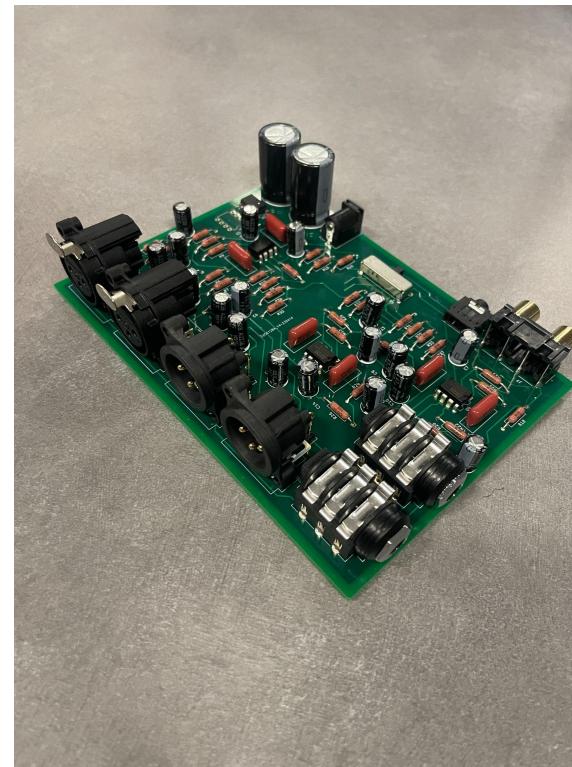
The Unifier

All-in-one stereo line level converter

By Baker Audio

The Unifier: Overview

- **All-in-one solution** for all things line level
- Converts between different line level specifications
- Intended use for PA systems
- Great for lower budget gigs
- **Plug any connector in, plug any connector out!**



01.

Scope

What exactly should the device to do?

02.

Research and Planning

Figure out how to make it happen

03.

Simulations and Schematic

Make sure things make
sense theoretically

04.

Breadboarding

Make sure things actually work!

05.

PCB Layout

Design the physical layout of the product

06.

Assembly

Put it all together!

A 5x10 grid of black dots, representing data points, arranged in five rows and ten columns.



01

Scope

What exactly should the
device do?

Line Level Specifications

Consumer

- RCA, 3.5mm headphone jack
- Unbalanced
- -10 dBv

Professional

- XLR, 1/4 Inch TRS
- Balanced
- +4dBu

(About an 11.78dB difference)

A Little Backstory...

- DJ, Lots of lower budget gigs where I have to travel by myself
- **Don't know what equipment is available** until you show up
 - Always uncertainty when using someone else's gear
- **Everything has different inputs and outputs!**
- Have to carry a bunch of different cables to accommodate
 - Only one backpack



Why Is This Better?

- **Get all the benefits of balanced cables** even with an unbalanced input
 - Interference, noise floor, run longer lines
- **Turn unbalanced to balanced!**
 - You can now get all the benefits of a balanced signal in this case as well
- **Don't have to carry a bunch of converter cables with you**
 - Only use common cables

Some Examples:



Project Specifications

- **Carry The following:**
 - 2 XLR Cables
 - 2 TRS Cables
 - 2 RCA Cables
 - 3.5mm Aux Cable
- You can connect basically **anything to everything**
 - With the best possible audio quality in every configuration

Competing Product: ARTcessories CLEANBoxPro



**Things we can
improve...**

Project Specifications

- Convert line level **consumer to/from professional** (bi-directional)
 - **Using same connectors!** (form factor, simplicity)
 - Change directionality using a switch
- **Fixed gain and attenuation** - no user control
 - Ensure device compatibility
- **Use every cable type!**
 - XLR Male, XLR Female, TRS
 - RCA, 3.5mm Headphone Jack
- Ability to **use box as cable adapter** to/from any cable type
 - Support balanced to balanced, unbalanced to unbalanced
 - This part works without power

**We just saved a lot of weight
and backpack space!**

No more converter cables :)



02

Research

Figure out how to make it
happen

Parts Research

- Integrated circuits – **Texas Instruments OPA2134**
 - Dual op-Amp, dip 8
 - Best audio op-amp for the price! (like 6-7 bucks)
- Resistors – **Vishay Dale CMF55 Series**
 - Very high-quality metal film resistors
 - Great for audio applications
- Coupling capacitors – **Rubycon YXJ Series**
 - Regarded as one of the best aluminum electrolytic capacitors
 - Higher capacitance values
- Power Capacitors – **Rubycon ZLJ Series**
 - Good for power stuff?
- Op-Amp Bypass Capacitors – **Panasonic ECW Series**
 - Very high-quality film capacitors
 - Great for audio applications



Parts Research



- Common wall power supplies **only have positive voltage values**
 - Commonly referred to as "single supply power sources"
 - For example, **12-volt** center pin, and **0-volt** "ground" sleeve
- Op-amp needs to have voltage supply in range of audio signal
- But audio signal **has both positive and negative voltages!**
 - How do you accommodate for this?
 - Many audio circuits DC bias the signal before going into the op-amp using a resistor divider (signal centered around 6 volts)
- "Rail Splitter" – **Texas Instruments TLE2426**
 - Provides very stable virtual ground at half of supplied voltage
 - **6 volts becomes 0 volts, or "ground"** for entire circuit
 - Voilà! We now have negative voltage



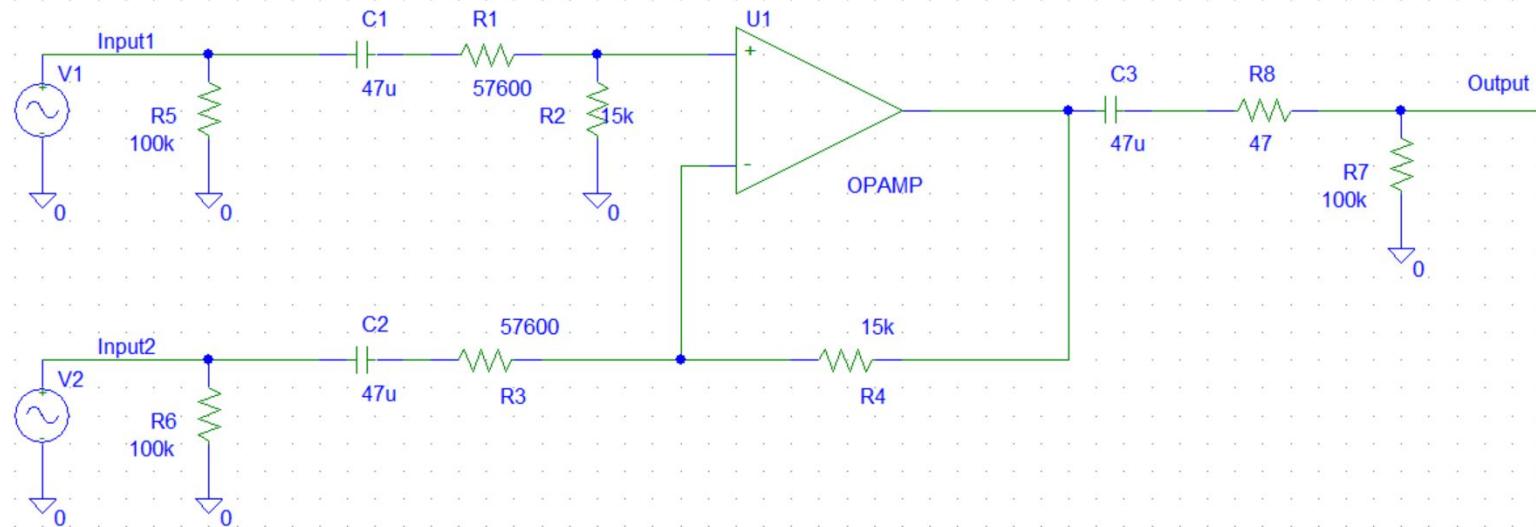


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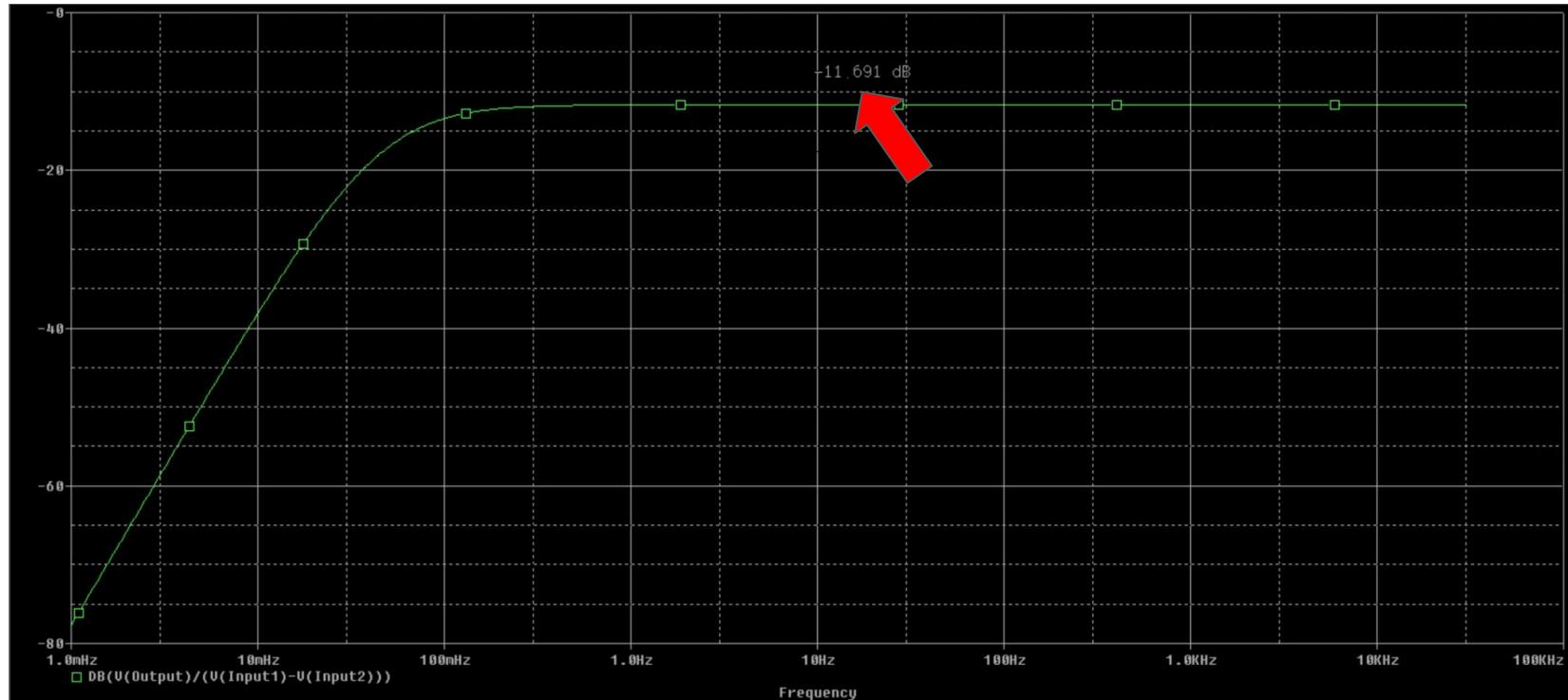
Simulations and Schematic

Make sure things make
sense theoretically

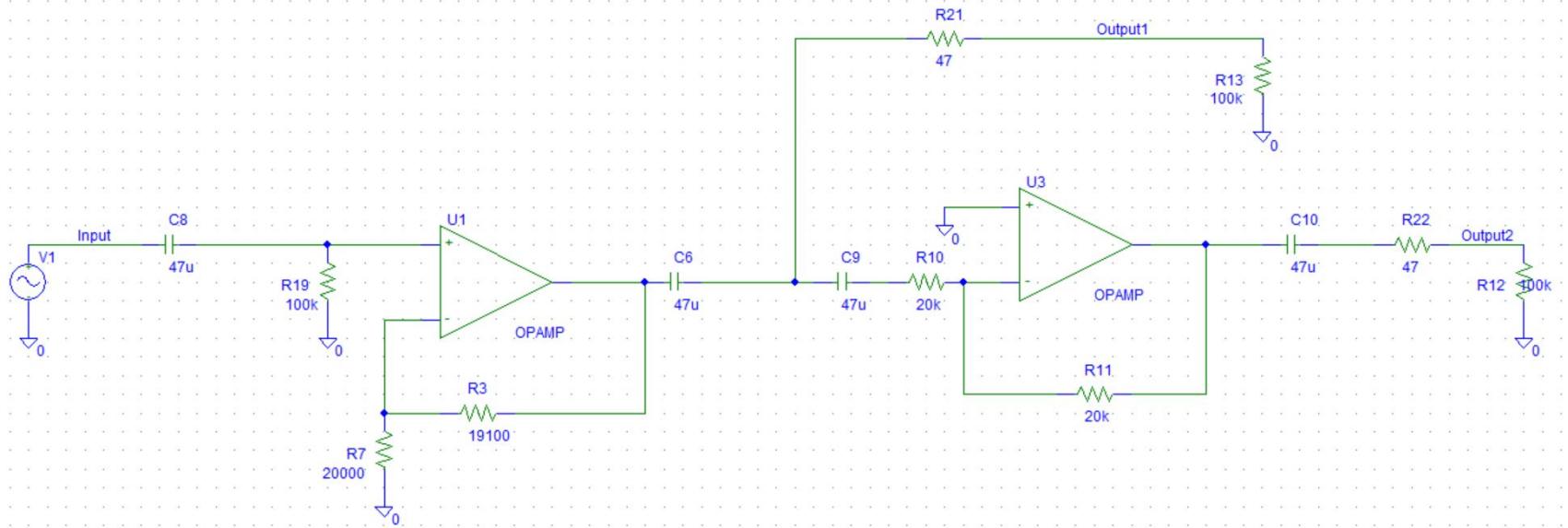
PSPICE Simulations Part 1: Balanced to Unbalanced



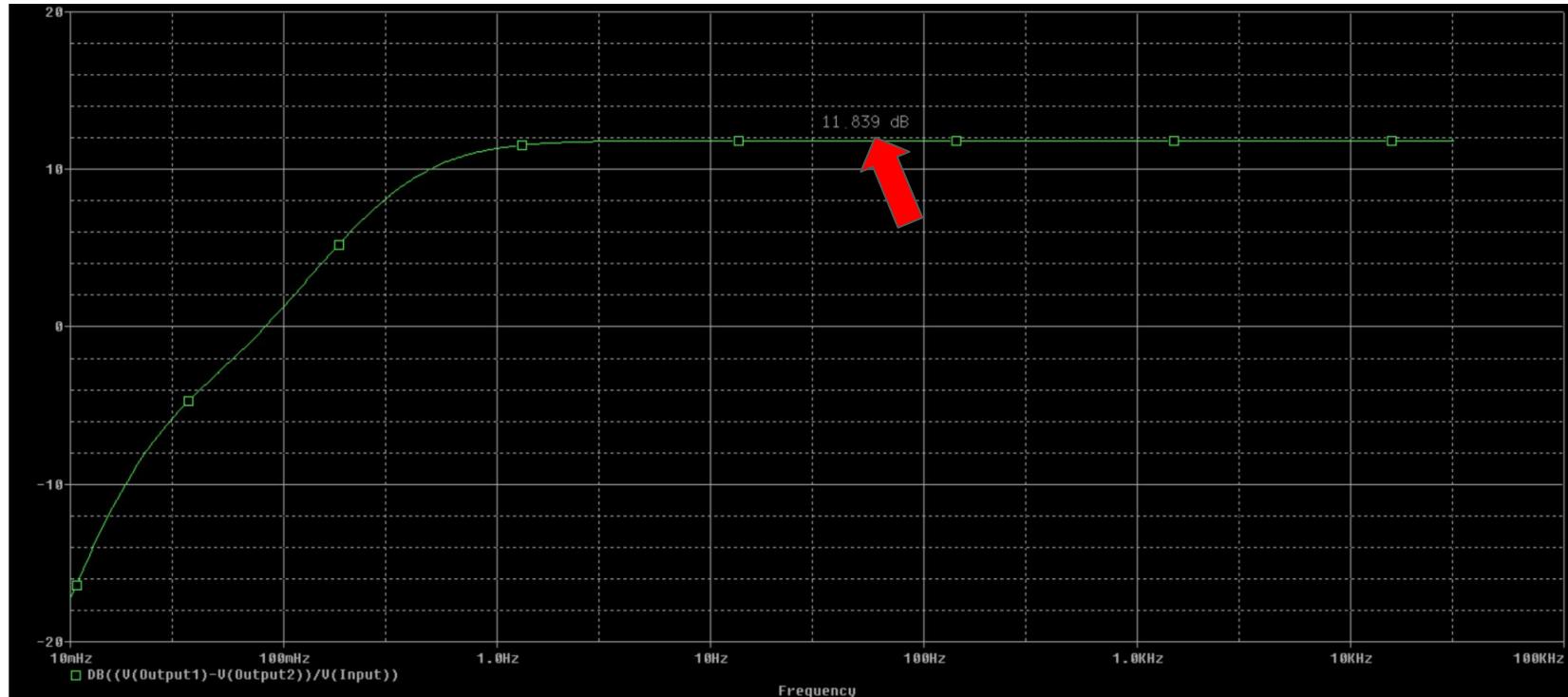
PSPICE Simulations Part 1: Balanced to Unbalanced



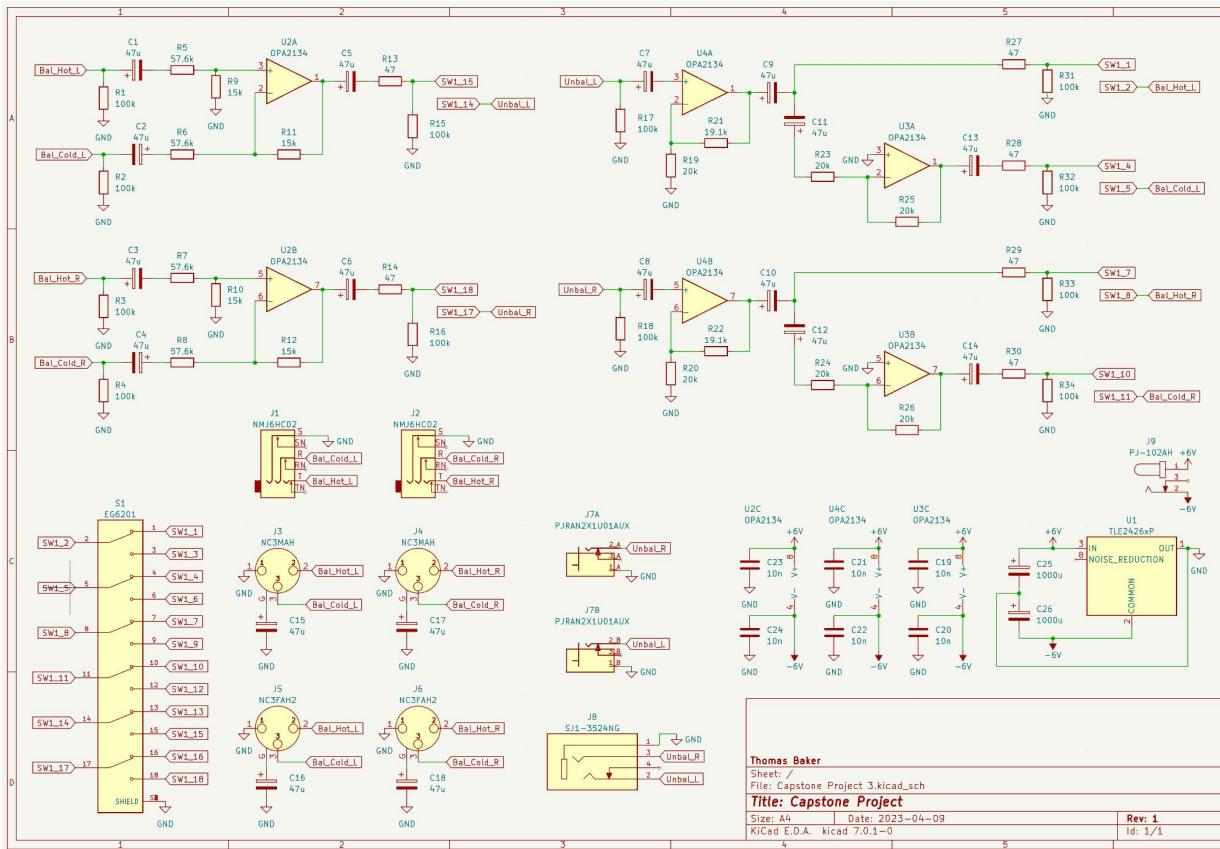
PSPICE Simulations Part 2: Unbalanced to Balanced



PSPICE Simulations Part 2: Unbalanced to Balanced



Final Schematic

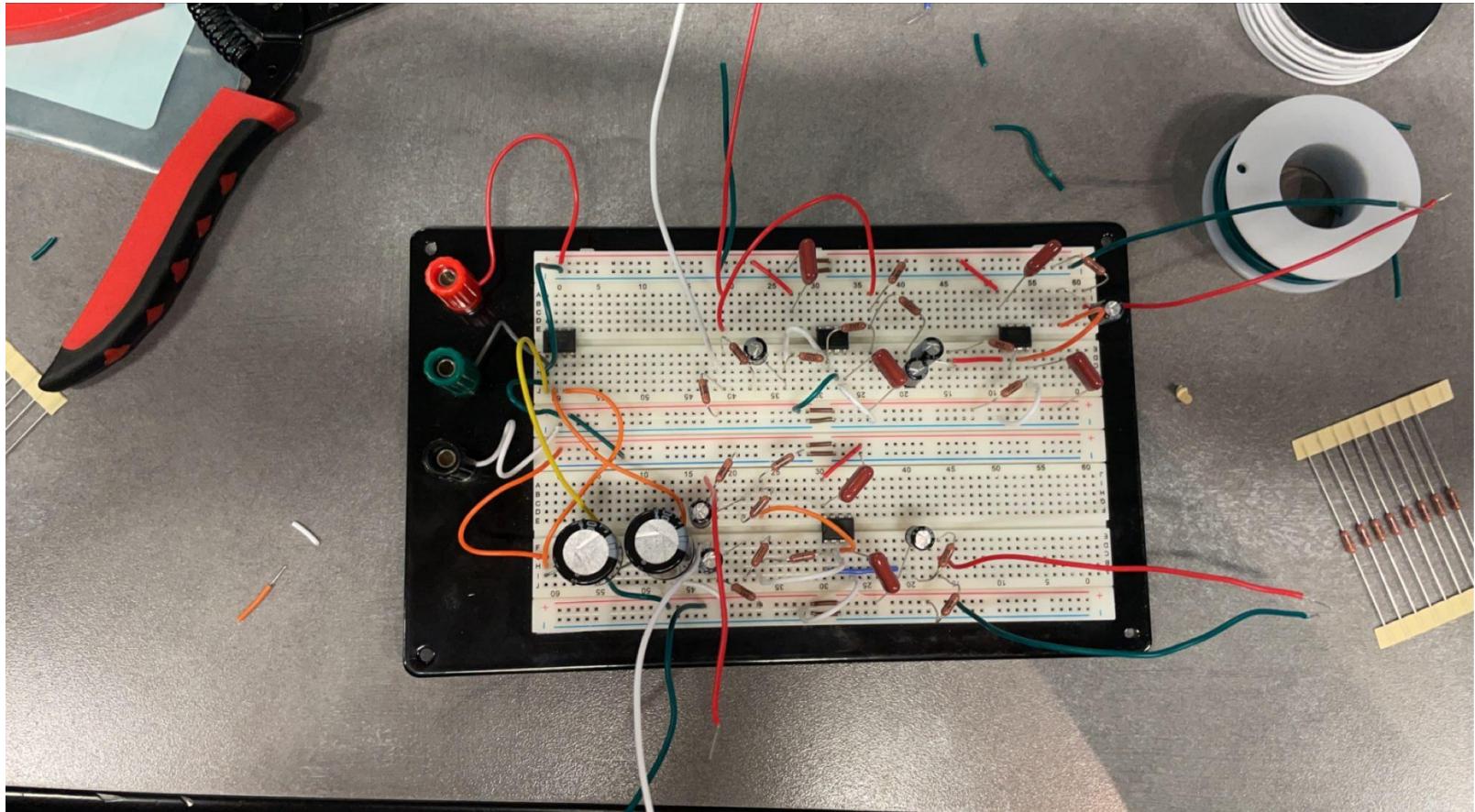




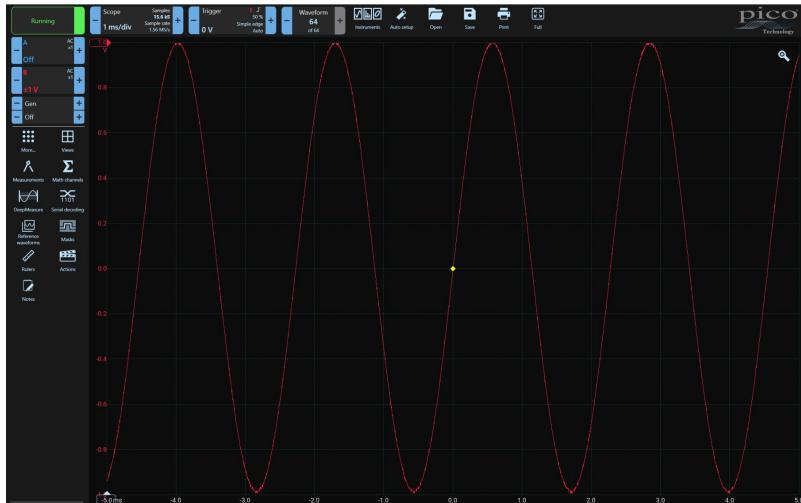
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Breadboarding

Testing phase, make sure
things actually work!



Oscilloscope: Balanced to Unbalanced



Input: Balanced Hot - **1V Peak**
(Hot - Cold = 2V Peak)



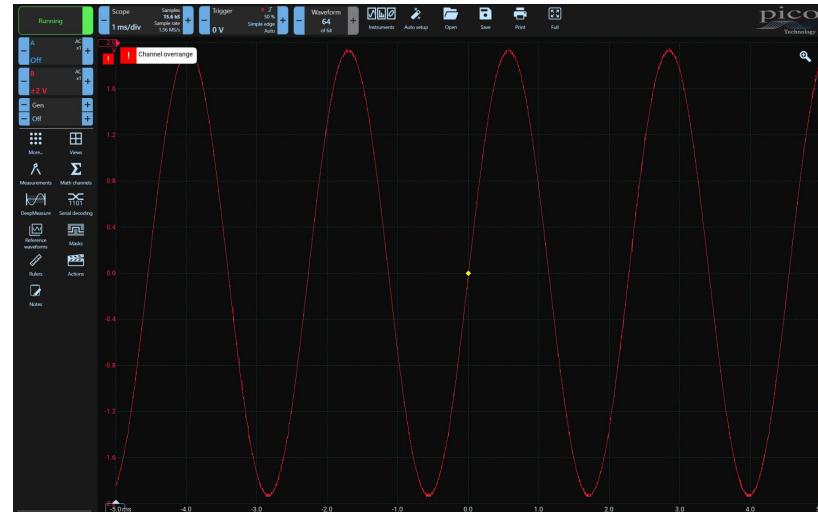
Output: Unbalanced - **526mV Peak**

Measured Gain: **-11.60 dB**
Theoretical: -11.69 dB

Oscilloscope: Unbalanced to Balanced



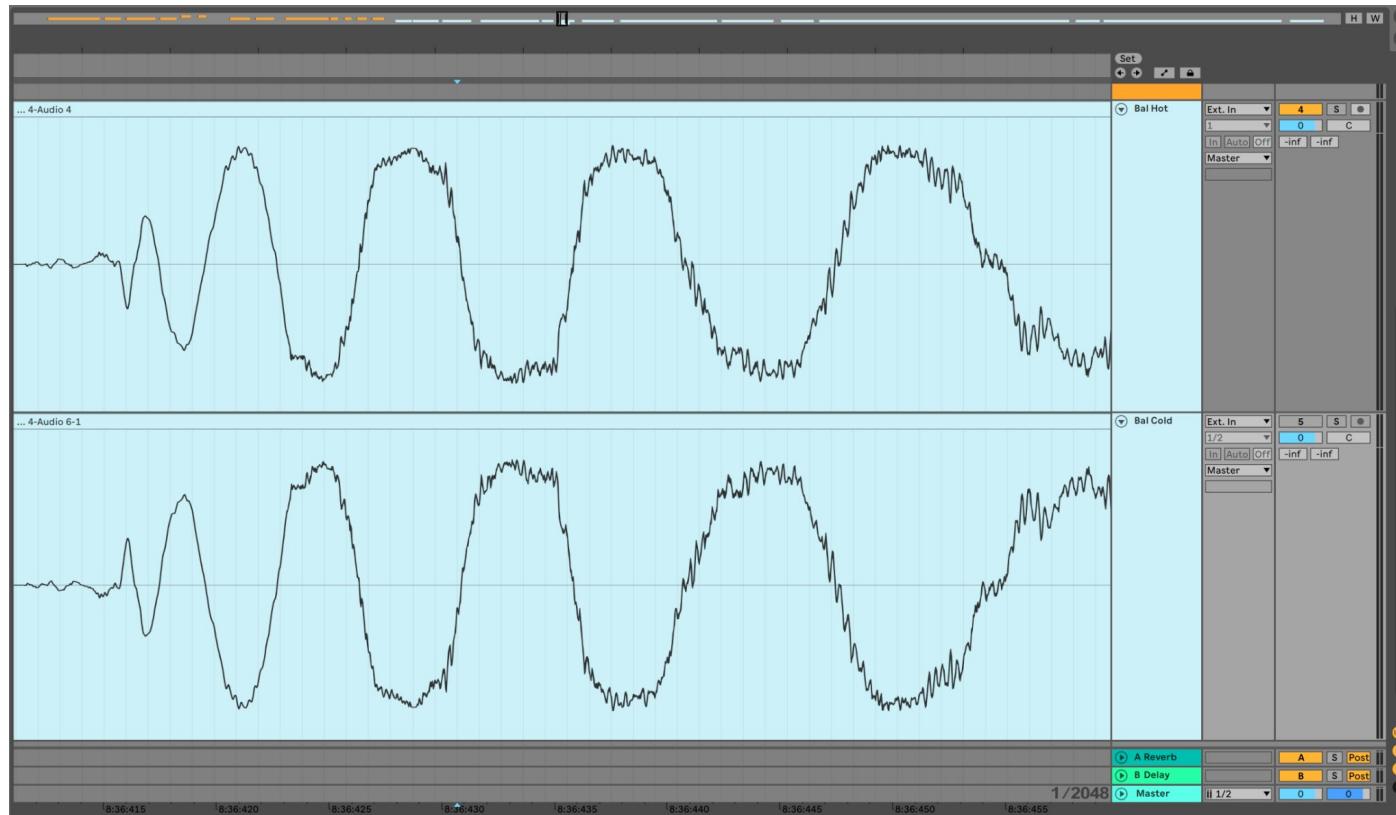
Input: Unbalanced – **1V Peak**



Output: Balanced Hot – **1.94V Peak**
(Hot - Cold = 3.88V Peak)

Measured Gain: **11.78 dB**
Theoretical: 11.84 dB

Balancing Audio

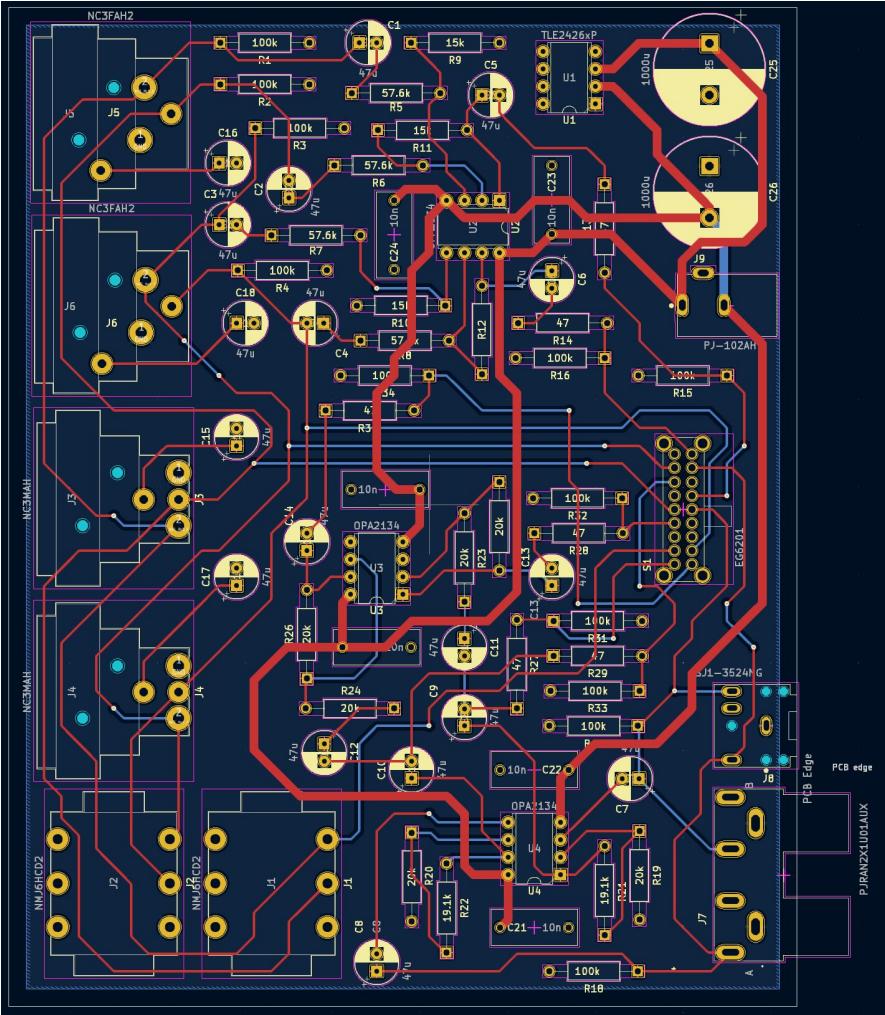




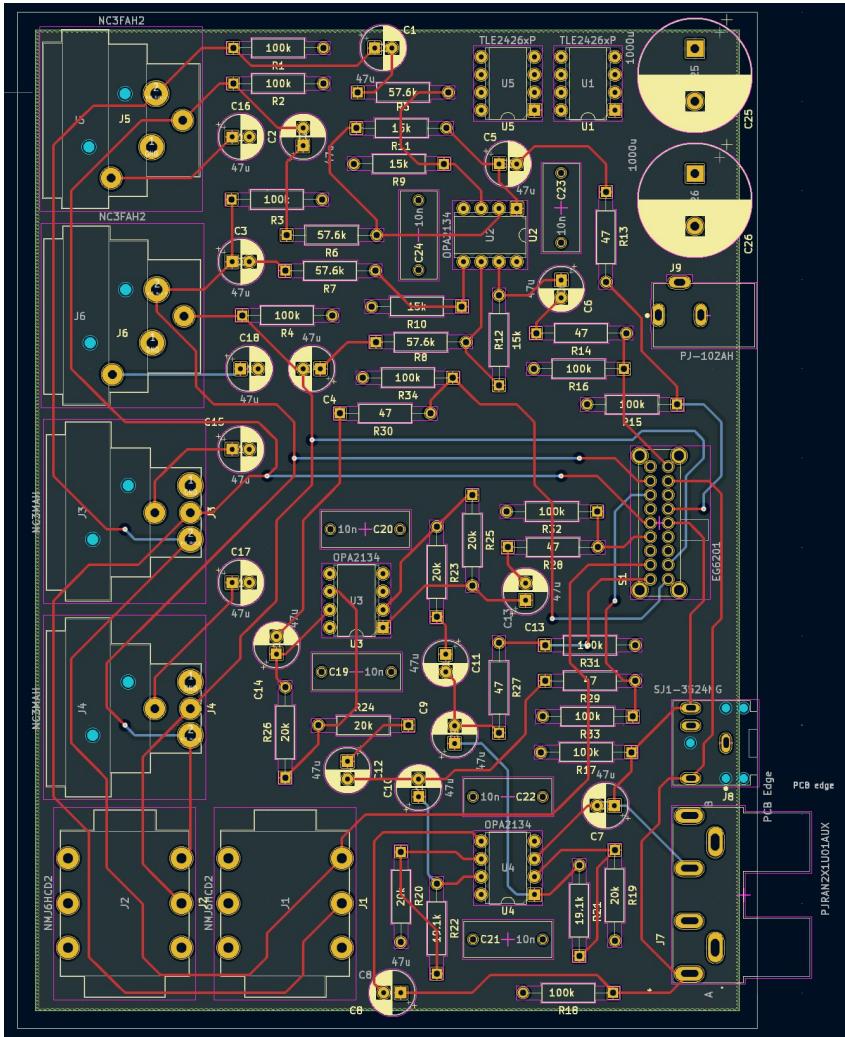
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PCB Layout

The fun part!



- 2-Layer PCB
- Designed using KiCad



- 4-Layer PCB
- Planes (from top to bottom)
 - Signal
 - V+
 - V-
 - Ground

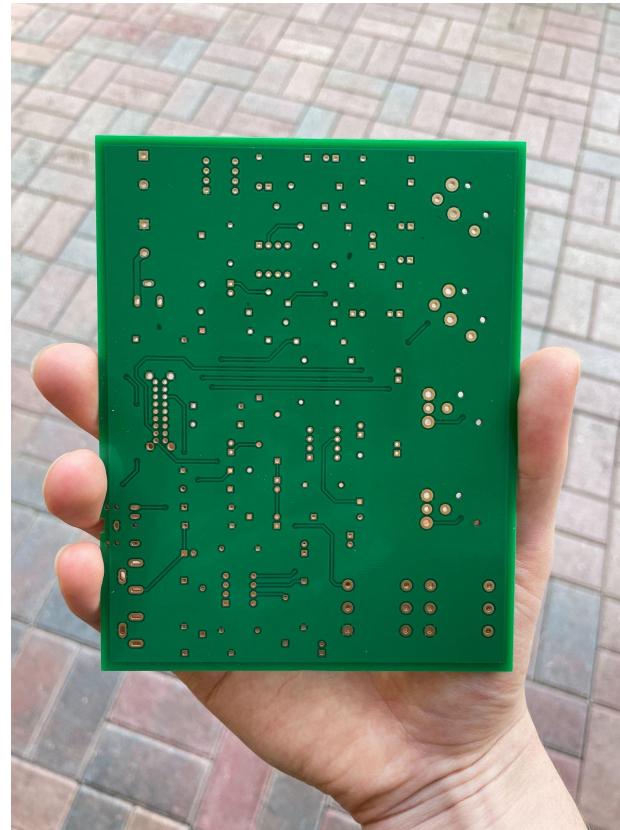
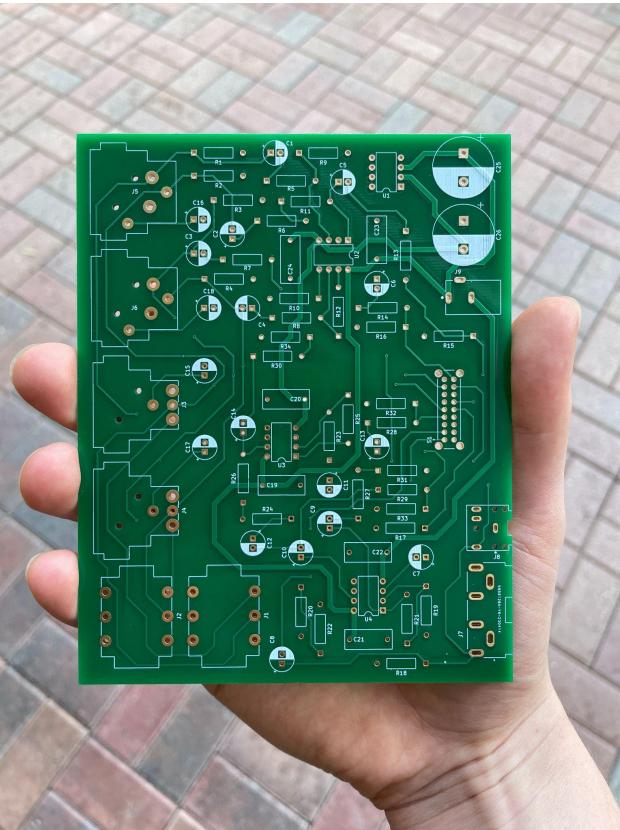


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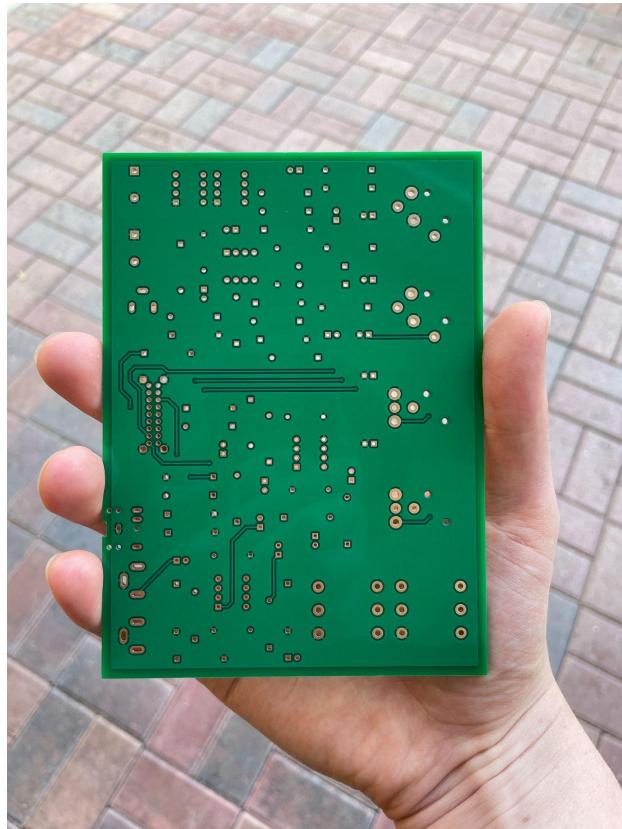
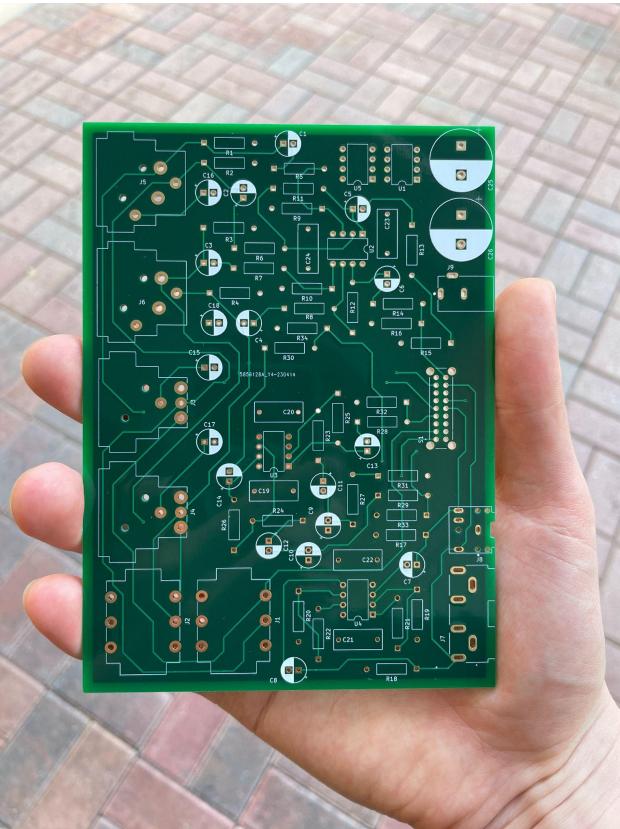
Assembly

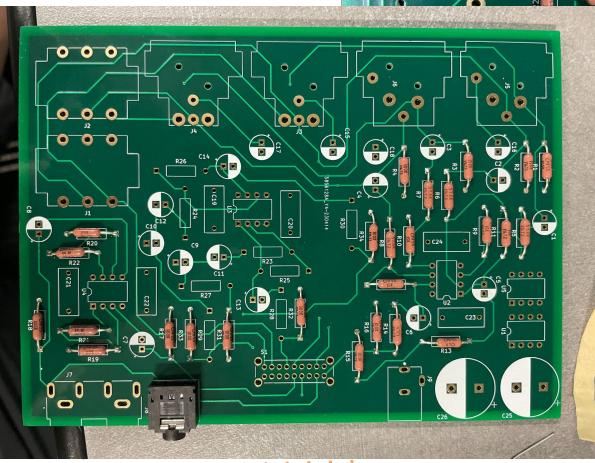
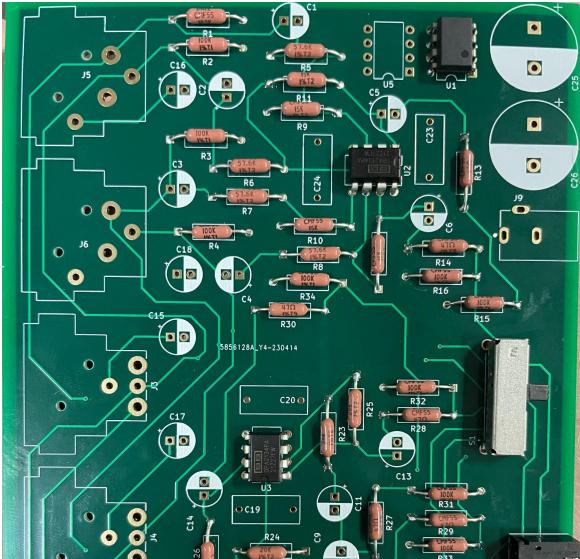
Putting it all together

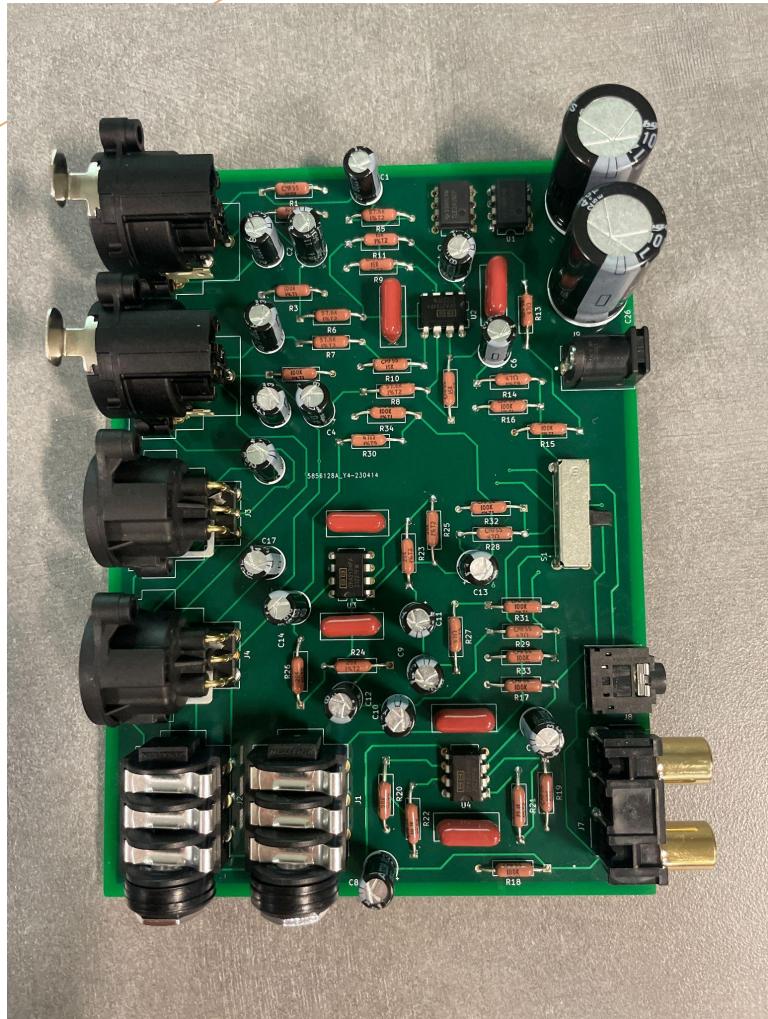
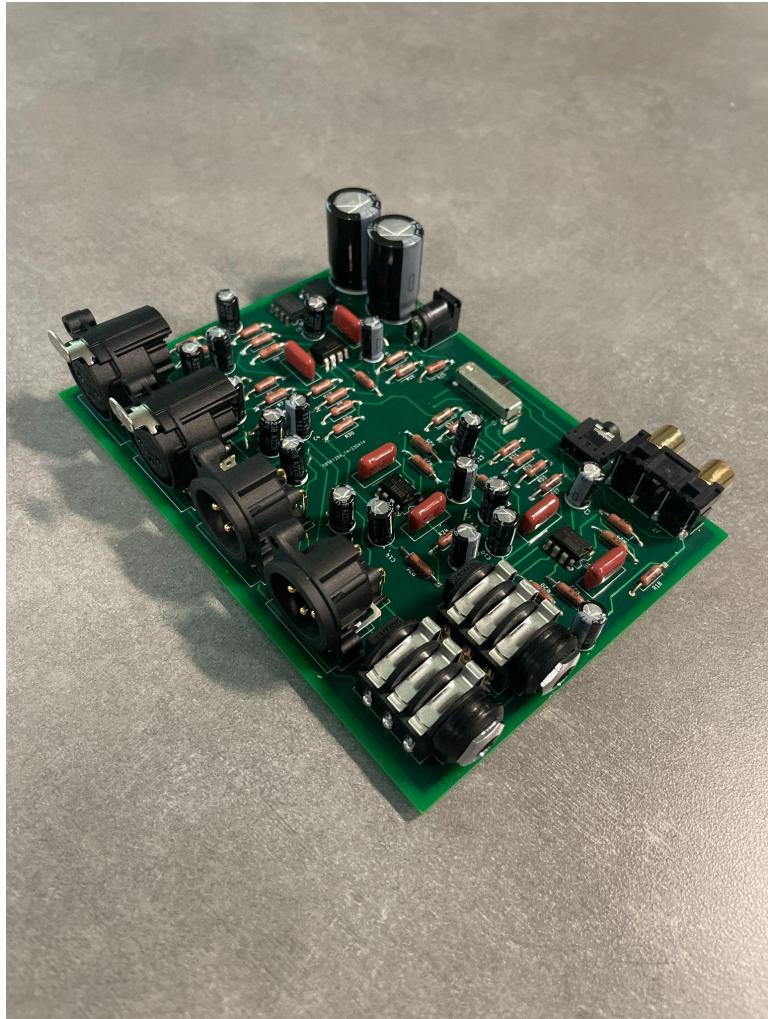
2 layer board: 5.7 x 4.5 inches



4 layer board: 5.7 x 4.15 inches







Does it work?

Yes!!!

(not perfect, but a great first prototype)

Some Future Improvements...

- **Fix distortion issues**
 - Impedance mismatch – output impedance too high?
 - Less distortion with higher impedance inputs
- 12 dB gain difference too drastic
- Even smaller form factor – very flat right now
- Better PCB layout, Create housing for PCB to make it practical

Analysis

Is this a viable product?



Cost and Production Analysis

- For a **2-layer** PCB
 - Cost to build 1 unit: **\$128.79**
 - Cost to build 500 units (bulk prices): **\$22740.56**
 - Cost per unit: **\$45.48**
- JLCPCB has 5 board minimum quantity, why it's so expensive for 1 unit alone
 - have to pay for the 4 extra
- For **4-layer** PCB (higher quality, basically)
 - **+ \$25.39** for 5 boards, or **+ \$5.08 per unit** (not worth it!)
 - **+ \$0.44** per unit for 500 boards (worth it! I think)

Bill of Materials

Part ID	Component Value	Manufacturer #	Quantity	Unit Cost (for Quantity)	Total Cost (for 1 device alone)	Quantity for 500 devices	Unit Cost (for quantity for 500 devices)	Total Cost (for 1 device of 500)	Additional Notes
R1-4, R15-18, R31-34	100kΩ	CMF55100K00FKEA	12	0.481	5.77	6000	0.09698	1.16376	Digi-Key
R5-8	57.6kΩ	CMF5557K600FHEB	4	0.73	2.92	2000	0.16918	0.67672	Digi-Key
R9-12	15kΩ	CMF5515K000FHEB	4	0.73	2.92	2000	0.16918	0.16918	Digi-Key
R13, R14, R27-30	47Ω	CMF5547R000FEEK	6	0.95	5.7	3000	0.33815	2.0289	Digi-Key
R19, R20, R23-26	20kΩ	CMF5520K000FHEB	6	0.73	4.38	3000	0.16918	1.01508	Digi-Key
R21, R22	19.1kΩ	CMF5519K100FHEB	2	0.73	1.46	1000	0.17524	0.35048	Digi-Key
C1-18	47uF	63YXJ47M6.3X11	18	0.242	4.36	9000	0.07468	1.34424	Digi-Key
C19-23	10nF	ECW-F6103JL	6	1.43	8.58	3000	0.52743	3.16458	Digi-Key
C25, C26	1000uF	63ZLJ1000M16X25	2	2.17	4.34	1000	0.895	1.79	Digi-Key
U1	Rail Splitter	TLE2426CP	1	2.45	2.45	500	1.4506	1.4506	Digi-Key
U2-4	Dual Op-Amp	OPA2134PA	3	5.49	16.47	1500	3.285	9.855	Jameco, Digi-Key for Bulk
J1, J2	TRS Jack	NMJ6HCD2	2	2.4	4.8	1000	1.76	3.52	Mouser
J3, J4	XLR Male	NC3MAH	2	2.37	4.74	1000	1.31	2.62	Mouser
J5, J6	XLR Female	NC3FAH2	2	2.85	5.7	1000	1.65	3.3	Mouser
J7	RCA Stereo Jack	PJRAN2X1U01AUX	1	3.36	3.36	500	2.2848	2.2848	Digi-Key
J8	3.5mm Stereo Headphone Jack	SJ1-3524NG	1	1.15	1.15	500	0.71629	0.71629	Digi-Key
J9	Power Barrel Connector Jack	PJ-102AH	1	0.82	0.82	500	0.5656	0.5656	Digi-Key
SW1	6PDT	EG6201	1	1.64	1.64	500	1.08228	1.08228	Digi-Key
SW2 (Not included in this prototype)	SPST	C5503ATNAB	1	1.22	1.22	500	1.22	1.22	Digi-Key, for turning power on/off
	12V Power Supply	VEL05US120-US-JA	1	6.5	6.5	500	5.46	5.46	Digi-Key
		PCB Manufacturing	5 (JLCPCB minimum)	7.902	39.51	500	1.70362	1.70362	JLC PCB, 2-layer board, 5.7x4.5 inches, ENIG. Minimum quantity 5 boards. Final prices, includes shipping from China to Florida in cost
Total				128.79				45.48113	

Need to Take Into Account...

- **Not a final product!**
 - Still needs a housing, a box to put the PCB in
 - Probably a couple extra dollars per unit
- Plus labor, component shipping cost, packaging, branding costs, etc...
- **Viable product?**
 - **Yes**, but need to cut down on cost + other improvements
 - Using highest quality materials in this prototype, can easily cut down cost



Thank You!

Questions?